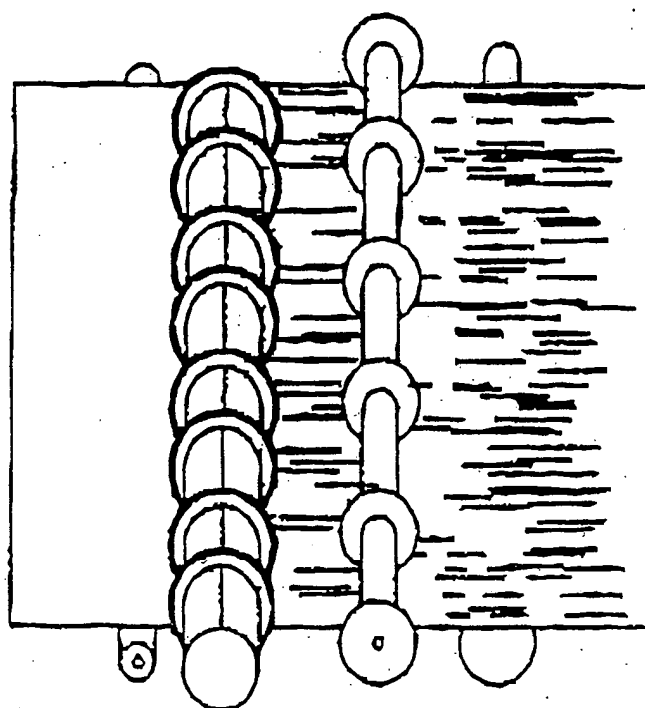


FIG. 1

SKETCH OF PIERCING MACHINE



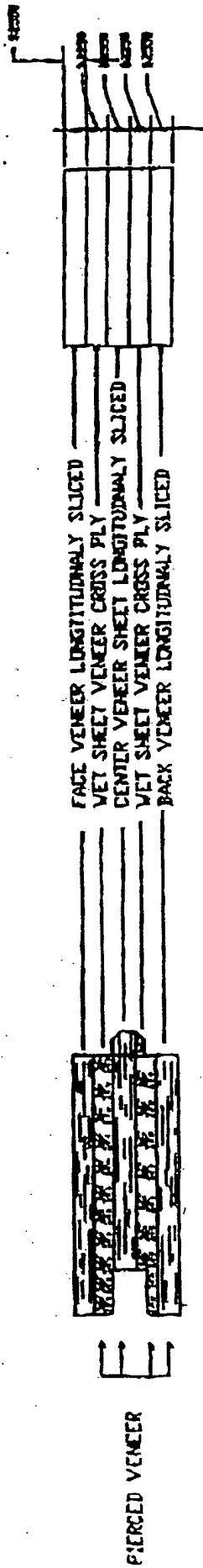


FIG. 2

FINAL FINISHED FLOORING THICKNESS .750

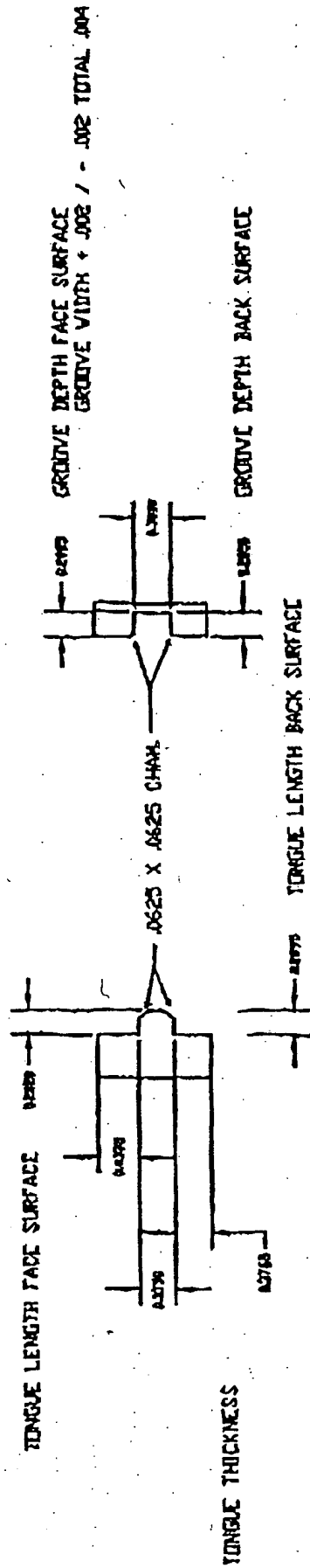
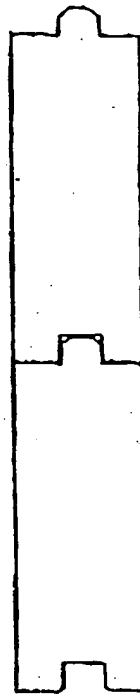


FIG. 3



FINAL FINISHED FLOORING THICKNESS .750